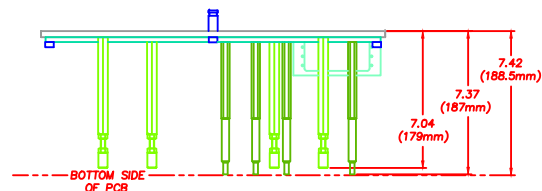
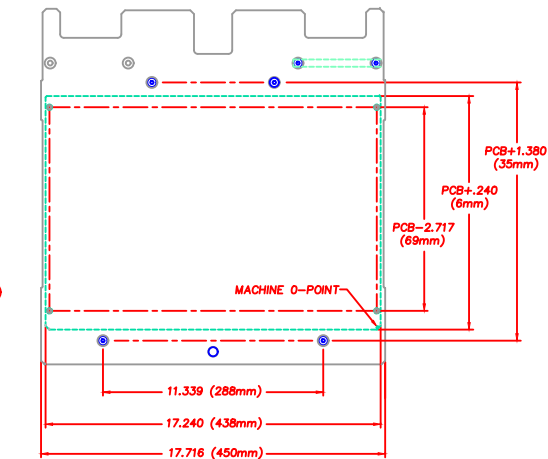
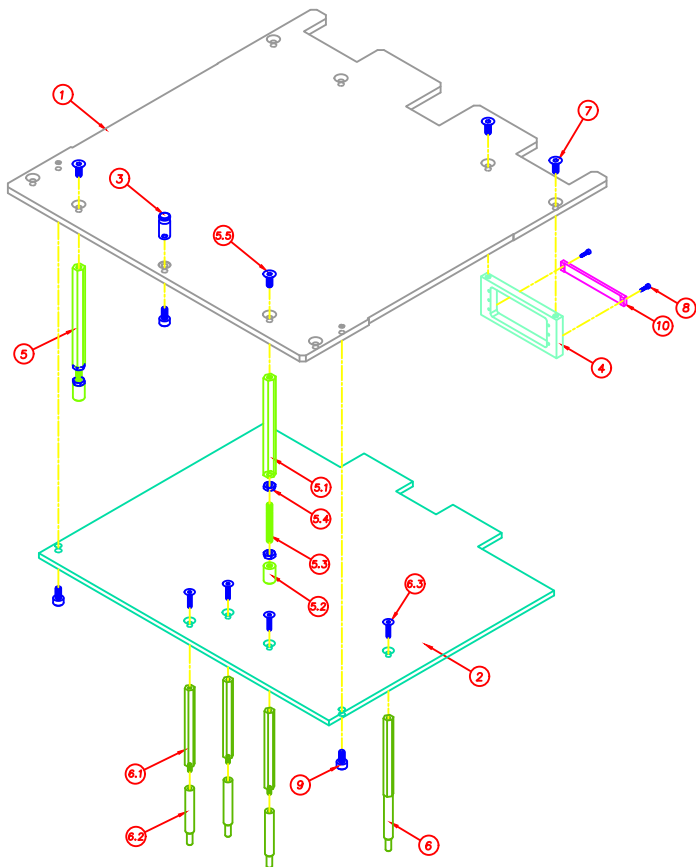
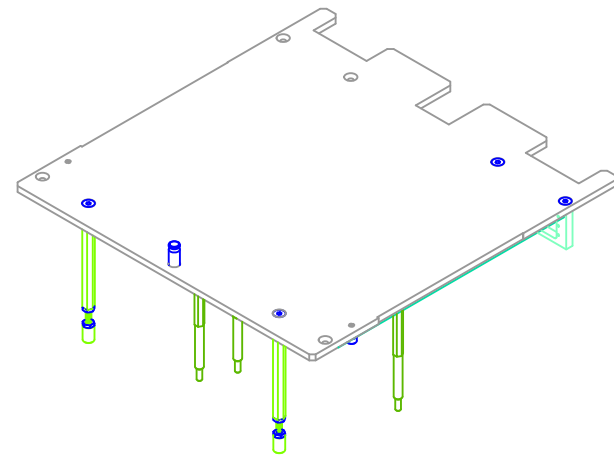


| REVISIONS | | | |
|-----------|-----------------------|------------|----------|
| LTR | DESCRIPTION | DATE | APPROVED |
| A | RELEASE TO PRODUCTION | 04/10/2001 | JAG |

NOTES: UNLESS OTHERWISE SPECIFIED,
1. CRITICAL DIMENSIONS MUST BE MAINTAINED
EVEN AFTER FINISHING.



**CRITICAL DIMENSIONS
UPPER HEAD ASSEMBLY**



**FIXTURE KIT ASSEMBLY
UPPER HEAD ASSEMBLY**

| NO | PART NUMBER | QTY | DESCRIPTION |
|-----|-------------|-----|--------------------------------------|
| 10 | H191151 | 1 | 96 POSITION DIN CONNECTOR |
| 9 | H1M4614 | 7 | SCR, HEX SOC HD CAP, M6x14MM LG |
| 8 | H1M4210 | 4 | SCR, HEX SOC HD CAP, M2.5x10MM LG |
| 7 | H1M3616 | 2 | SCR, HEX SOC FLAT HD CAP, M6x16MM LG |
| 6.3 | H1M3520 | 1 | SCR, HEX SOC FLAT HD CAP, M5x20MM LG |
| 6.2 | PZ12414 | 1 | ROD, PRESS ON ASSEMBLY |
| 6.1 | PZ12413 | 1 | DISTANCE PIECE |
| 6 | PZ12404 | 20 | PRESS ROD ASSEMBLY |
| 5.5 | H1M3616 | 1 | SCR, HEX SOC FLAT HD CAP, M6x16MM LG |
| 5.4 | H1O2M62 | 2 | NUT, HEX JAM, M6 |
| 5.3 | PZ12412 | 1 | THREADED ROD, M6x46MM LG |
| 5.2 | PZ12411 | 1 | STOP, HOLD DOWN ASSEMBLY |
| 5.1 | PZ12410 | 1 | COLUMN, HOLD DOWN ASSEMBLY |
| 5 | PZ12401 | 4 | HOLD DOWN ASSEMBLY |
| 4 | PZ12116 | 1 | CONNECTOR JIG |
| 3 | PZ12114 | 1 | LOOK POST |
| 2 | PZ12112 | 1 | PRESS ON PLATE |
| 1 | PZ12110 | 1 | JIG PLATE |

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES (MM)
TOLERANCES ARE:
.XX .XXX ANGLES
 $\pm .010$ $\pm .005$ $\pm 1/2^\circ$
MATERIAL:
SEE BILLS
OF MATERIALS

H+W TEST PRODUCTS
SIEKONK, MASSACHUSETTS

**UPPER HEAD ASSEMBLY
IPTE IN-LINE**

| FINISH | SIZE | FSCM NO. | DRAWING NO. | REV. |
|-------------|----------------------|------------|-------------|-------------------------|
| NONE | D | | PZ12101 | B |
| APPLICATION | DO NOT SCALE DRAWING | SCALE FULL | DRAWN JAG | 04/10/2001 SHEET 1 OF 1 |

PROPERTY INFORMATION
NO COPIES, AND NO REPRODUCTIONS, ARE TO BE MADE OF THIS DRAWING WITHOUT THE WRITTEN PERMISSION OF H+W TEST PRODUCTS

FILE NO.
PZ12101B